

ABSTRACT

Method for loading and exchanging the rollers of the printing units of a printing machine and a device for working the method, the device loading station including a handling carriage for engraved rollers, a storage station for rollers, a reserve station at each of the printing units, a robot for transporting the engraved rollers, either from the loading station or from the storage station to a ready position located in the reserve station. The robot takes an engraved roller either from a reserve position or from the storage station or from the loading station and brings the roller into a working position. The robot is also able to withdraw an engraved roller from its working position in order to bring it either into a reserve position, or into the storage station or into the loading station.